

Appln. No. 10/697,977  
Amd. dated April 5, 2005  
Reply to Office Action of January 10, 2005

**Amendments to the Specification**

Please replace the paragraph at page 6, lines 24-28 with the following amended paragraph:

The observance of a high positioning accuracy is especially ensured in that the advance of the measuring probe 1 to the uppertop end position 12 is devoid of any motion tangential to the workpiece circumference, and in that thermal influence is reduced to a minimum by the symmetrical construction.

**Amendments to the Abstract:**

Please replace the Abstract with Replacement Abstract submitted herewith on a separate sheet.